

INSTALLATION INSTRUCTIONS

Part # FP634 KIT

Read these instructions completely before beginning installation or service.

KIT CONTENTS	
QTY.	DESCRIPTION
1	Fan mounting shroud
2	Side pinch brackets (with Trimlock foam tape)
8	Bolts: 10-24 x 1/4in truss-head pan Phillips
1	Fan: 12V puller

TOOLS SUGGESTED	
Phillips-head screwdriver	Electrical tape
Wire stripper	Wire crimper
Dielectric grease (recommended for terminal connectors)	

CAUTION!
To prevent injury, allow vehicle to cool before attempting installation and/or disassembly and cleaning.

FAN OPERATION DETAILS

Fan direction: Puller

Fan direction reversal will offer diminished performance, as the blades are optimized for pulling performance.

Voltage: 12V

Amperage: ~7.4A continuous @ 0 static press.

Fan performance: 706 CFM @ 0 static pressure



MOUNTING TO OIL COOLER

- Unbolt the included side brackets from the fan shroud and position the shroud with fan over the oil cooler, centering on the oil cooler.
- Replace the side brackets, sandwiching the oil cooler between the Trimlock foam tape on the side bracket and the fan shroud. While securing bolts on side bracket, apply a gentle force to squeeze the shroud and bracket together.



MOUNTING ASSEMBLY TO VEHICLE

- Find a mounting location on the vehicle that will allow for ample air to be drawn through the oil cooler.
NOTE: It is important to allow for hot air to evacuate out the rear of the fanpack. Mounting location should provide an exhaust path for hot air to escape, else oil cooler performance will be diminished.
- Ensure mounting location will be free of any moving parts that may interfere with the free movement of fan blades.
- Isolate the oil cooler assembly from vibration using rubber dampening at all mounting points for maximum longevity.

WIRING

- Minimum 18 AWG automotive wire should be used for ground and power supply.
- If not using the included connector, cut off to reveal bare fan power and bare ground leads for wiring.
- Connect the positive (+) red power lead to a switched 12V source (manual switch or thermostat). Power may be fused or relayed.
NOTE: If wiring in a thermal switch, the switch should be located on the hot side of the oil cooler and positioned between the positive (+) red lead and the power source.
- Connect negative (-) black lead to suitable chassis ground.

ACCESSORIES AVAILABLE	
PART #	DESCRIPTION
FAN30100452	Direct replacement fan for FP634 KIT
23-6002	sūsa Mounting bracket kit for Setrab 6-series oil coolers
31-R30A-5P	Power relay, 30A 5-pin
31-TS180-__ *	sūsa Thermal Switch, 180°F, *-06, -08, -10, or -12
31-TS190-__ *	sūsa Thermal Switch, 190°F, *-06, -08, -10, or -12
22-M22AN_-SE *	sūsa ProLine Adapter Fitting, -04, -06, -08, -10, -12, or -16
40-AOT180-22	sūsa Automatic Oil Thermostat to control oil flow to oil cooler

For the entire range of adapter fittings, hose ends, and many other accessories, visit:
www.setrabusa.com