

Read these instructions completely before beginning installation or service.

**CONTENTS**

QTY.	DESCRIPTION
1	Banjo assembly

**CAUTION!**

To prevent injury, allow vehicle to cool before attempting installation and/or disassembly and cleaning.

**PART SUMMARY**

- Tight 90° turn with high-flow
- Swivels full 360°

**INSTALL BANJO BOLT IN COOLER**

1. Lubricate o-ring and threads liberally (recommended: Setrab Assembly Lubricant, part # 20-042368) to avoid aluminum thread galling and o-ring bunch.
2. Thread the banjo bolt into the oil cooler port to hand tight.
3. To avoid stressing the cooler, use a backup wrench when tightening the banjo bolt to the cooler. The recommended torque specification when tightening the adapter to the cooler is 29.5 lb.-ft. (40Nm).
4. Internal o-rings are pre-lubricated. After banjo bolt installation, banjo may be oriented 360°.

**INSTALL HOSE END ON BANJO**

1. Install AN hose end on banjo to hand tight.
2. Secure banjo assembly when tightening the hose end onto the banjo adapter.
 

**NOTE:** When tightening hose end to the banjo AN adapter, secure the banjo bolt so that applying torque to the hose end will not stress the banjo bolt.
3. The cooler and the lines should be mounted and secured in a manner that will minimize transmission of vibration to the cooler.

**TIP:** Secure hose near banjo installation with cushion clamp or similar item to minimize hose stress on banjo bolt during vehicle operation.



Banjo AN adapter  
AN06, AN08,  
AN10, or AN12

**Banjo bolt**

- M22x1.5 threads
- Viton o-ring: 268-019
- Basic external retaining ring, 0.751 inch diameter

Support banjo bolt while tightening hose end on banjo AN adapter

Use backup wrench on oil cooler port



**ACCESSORIES AVAILABLE**

PART #	DESCRIPTION
22-SKBJM22	sūsa Banjo rebuild kit - Viton o-rings, qty 3 - External retaining ring - Assembly lubricant

For the entire range of adapter fittings, hose ends, and many other accessories, visit:

www.setrabusa.com